



## LDPE ALCUDIA® 2303F

ALCUDIA® 2303F is a low density polyethylene grade, produced by high pressure tubular technology, suitable for blown or cast film applications. This material offers easy processability and good balance of mechanical and optical properties. It does not contain any additives.

### TYPICAL APPLICATIONS

- General packaging film.
- Heavy duty sacks.
- Shrink film with high mechanical resistance.

Recommended melt temperature range from 180 to 210°C. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE	UNIT	TEST METHOD
<b>General</b>			
Melt Flow Rate (190°C, 2.16kg)	0.3	g/10 min	ISO 1133
Density at 23°C	921	kg/m <sup>3</sup>	ISO 1183
<b>Film (1)</b>			
Dart drop (F <sub>50</sub> )	900	g	ISO 7765-1
Tear resistance (Elmendorf) (MD/TD)	580 / 925	cN	ISO 6383-2
Tensile stress at break (MD/TD)	21 / 20	MPa	ISO 527-3
Tensile stress at yield (MD/TD)	9 / 9	MPa	ISO 527-3
Elongation at break (MD/TD)	475 / 500	%	ISO 527-3
Coefficient of friction ( Dynamic)	>0.4	-	ISO 8295
Gloss (45°)	50	-	ASTM D-2457
Haze	12	%	ASTM D-1003
<b>Other</b>			
Vicat softening temperature (load 10 N)	96	°C	ISO 306

(1) 200 µm thickness film, blow up ratio 2.25:1, frost line height 60 cm.

ALCUDIA® 2303F complies with the European Directives regarding materials intended for contact with foodstuffs. For further information, please contact our Technical Service and Development Laboratory or our Customer Care Service.

### STORAGE

ALCUDIA® 2303F should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 60°C and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes which may have a negative influence on the processability and the properties of the transformed product.

December 2009